

Technical Presentation

4-2023



Today's Presenter

Dr. Peter Geigle

Co-founder, CEO and
member of the executive board

25 years of experience in biotechnology

Founder of the biotech company 'CellMed',
which was merged with 'Biocompatibles' in 2005
and subsequently acquired by UK BTG in 2010

2011 Dr. Peter Geigle developed the initial idea
for cmbu's revolutionary organic battery





The Future of Energy Storage is Organic



Safe

No Fire Risk

No Explosion Risk

Moderate PH



Sustainable

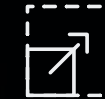
Environmentally Friendly

> 90% Sourcing and Value Creation Locally⁽¹⁾

No rare or Conflicted Materials

Fully Recyclable

Small Footprint



Scalable

Power and Capacity Independently Scalable

No Limitation in Size

Modular Design

Modular Production



Development of the Technology

- ✓ We have started on a white sheet of paper
- ✓ cmbly runs one of the largest non-Lithium battery lab worldwide with more than 100 researchers
- ✓ We continuously test 80+ batteries of all sizes in house
- ✓ We have collected data from >1.5 Million hours battery life in hundreds of thousands of cycles
- ✓ We have a State-of-the-Art pilot production line since 12-2020
- ✓ We are audited according to ISO9001 - ISO14001 - ISO45001



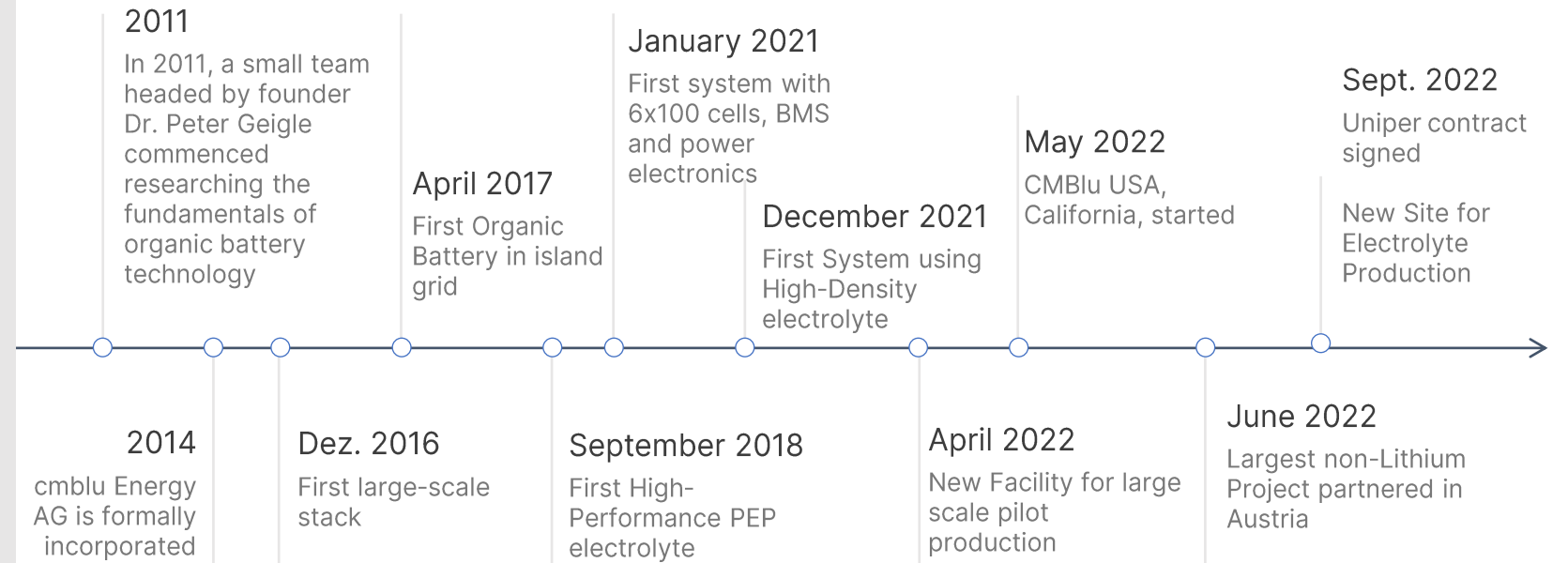
Company profile and overview

OWNERSHIP STRUCTURE

The company is privately owned by five very experienced shareholders

The company has the structure to go public

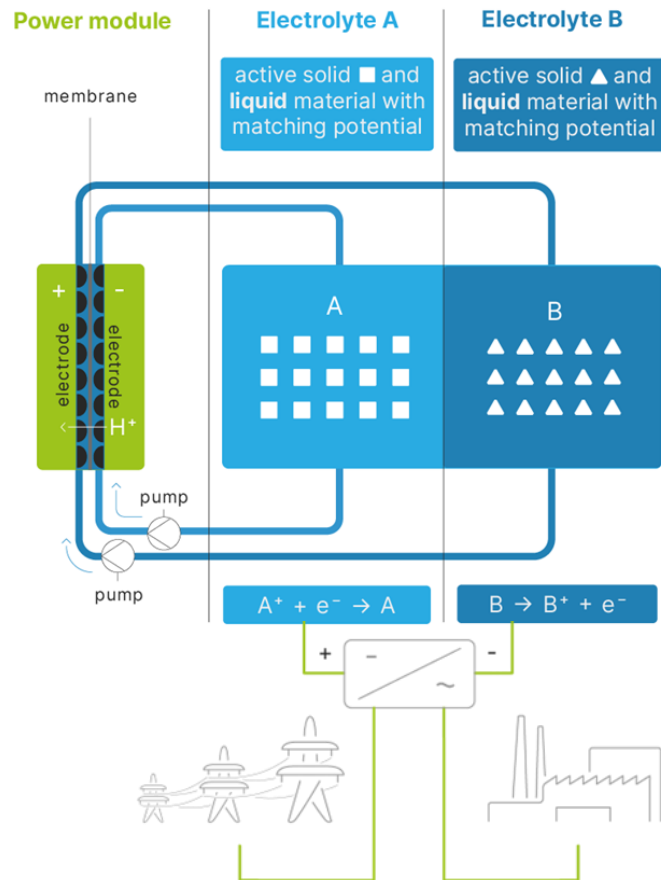
- Fully audited, IFRS, simple structure, no legal cases, qualifies as FPI
- Incorporated in 2014
- HQ: Alzenau, Frankfurt area, Germany
- CMBlu, Inc.: Petaluma, California
- Employees: 190+
- USD 100+m equity
- No debt



To be continued.....

The SolidFlow Organic Battery

Simple Design Utilizes Proven Flow and Solid-State Battery Technology Step Change in Improvement Compared to the State of the Art



Innovative design through storing energy in the solid, resulting in higher stability of electrolytes and increased energy density



Made from Organic, Non-Conflict Materials



Non-Flammable and Non-Explosive Materials



Highly Efficient



Technologically De-Risked

3rd Party Tested and Validated



Tested & Verified



Certified

CMBlu technology is based on water, salts and polymers

High Density Storage Using Organic Polymers

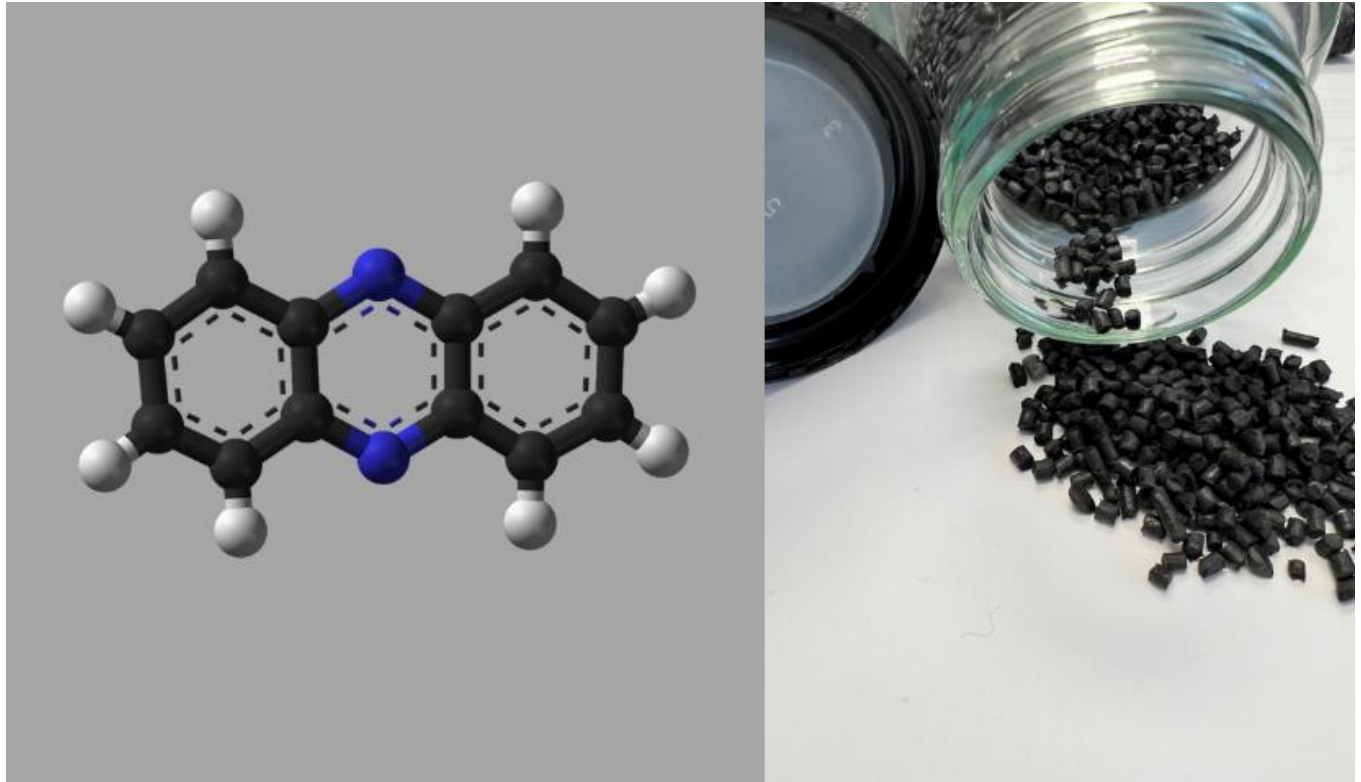
CMBlu Technology combines “Solid State” and “Flow Battery” Technology

High-performance Flow System

- Aqueous system
- Safe, non-flammable
- Low concentration, moderate pH


High-capacity Solid Storage System

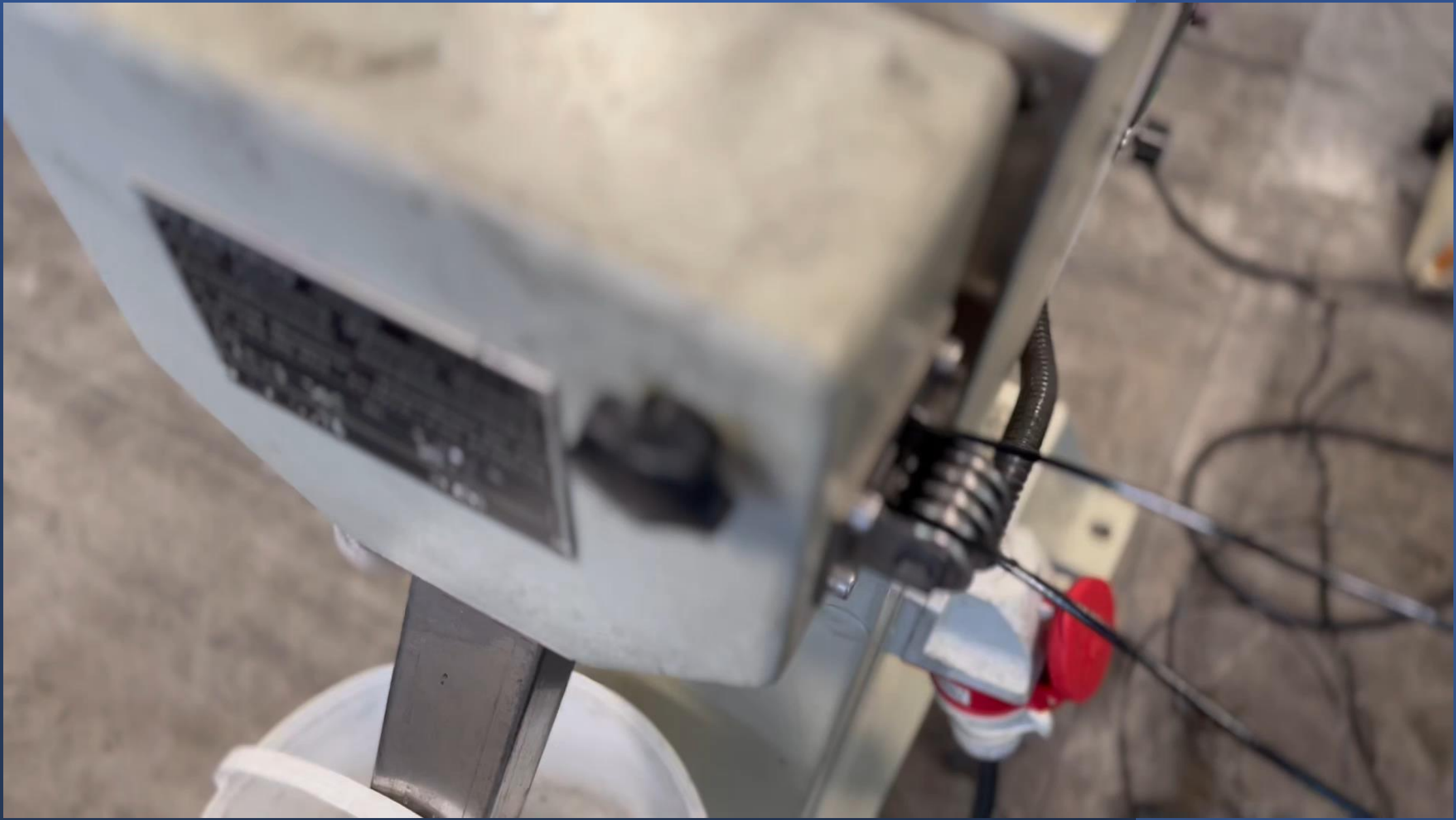
- We use carbon-based polymers
- Very high capacity > 200 Wh/kg
- up to 98% of the energy is stored in the solid
- No contact between the electrodes and membranes
- Powerful, stable, low-cost



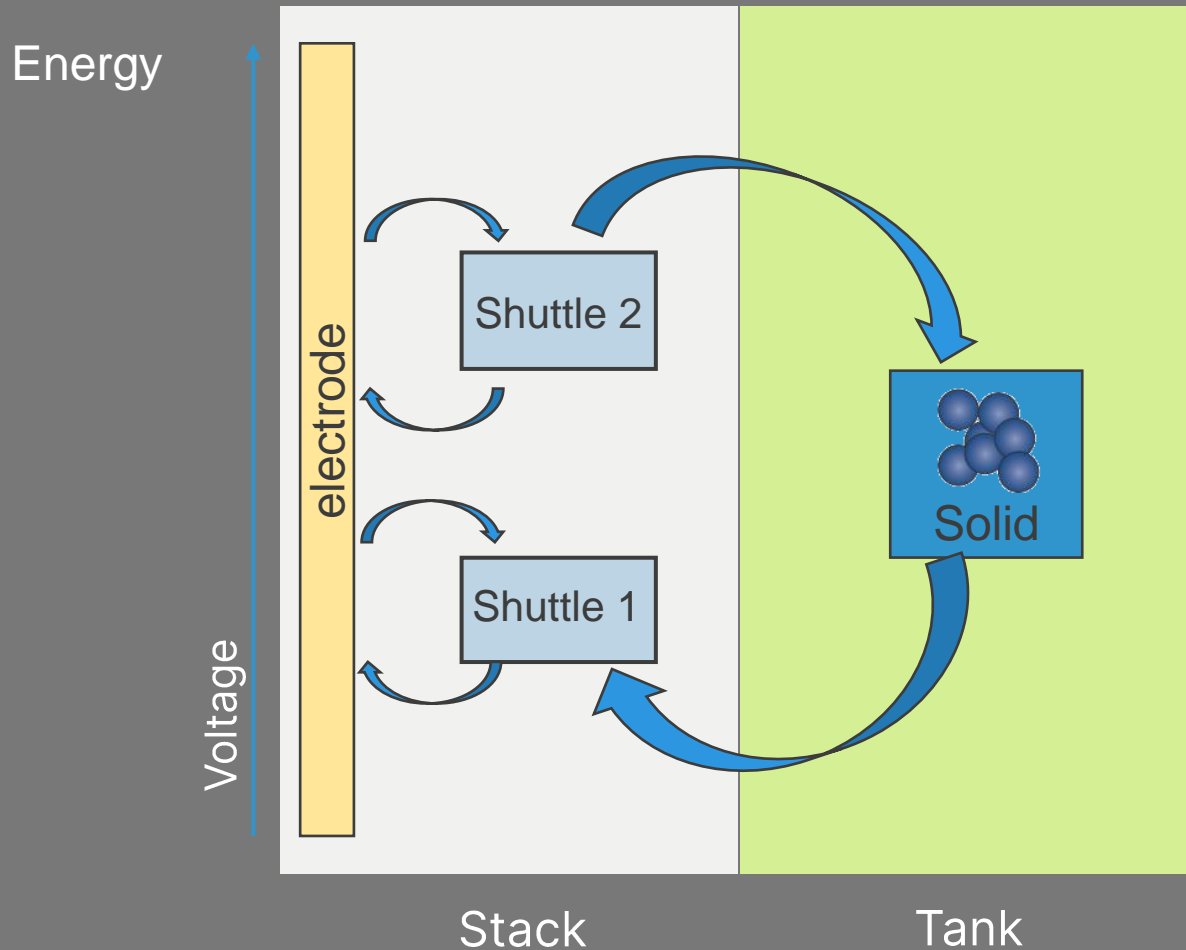


COPERION

WERNER & PFLEIDERER 



Effective 2-Shuttle 1-Solid System



- Classic electron transfer between electrode and both shuttles, driven and controlled by external voltage
- Electron transfer **from shuttle 2 to solid and from solid to shuttle 1** is a spontaneous chemical reaction **without an external voltage**. Energy “flows down”

Efficiency up to 90%

Roundtrip efficiency DC/DC = CE · VE (CE: Coulomb Efficiency, VE: Voltage Efficiency)

CE ca. 100%

- no cross over of active material

- shuttle molecules hardly influence CE (2% of energy, high concentration)

- no degradation of polymer

VE depends on voltage and stack resistance

10 mV potential gap between Shuttle and Solid → 3% loss

Stack at <2 Ohm cm² → 4% loss at 1/5 rated current, 9% loss at 170 A (rated current)

Control and Sensors <1% loss

Pumps <2% loss

Innovative Carbon-Based (Organic) Solid-flow Battery Design

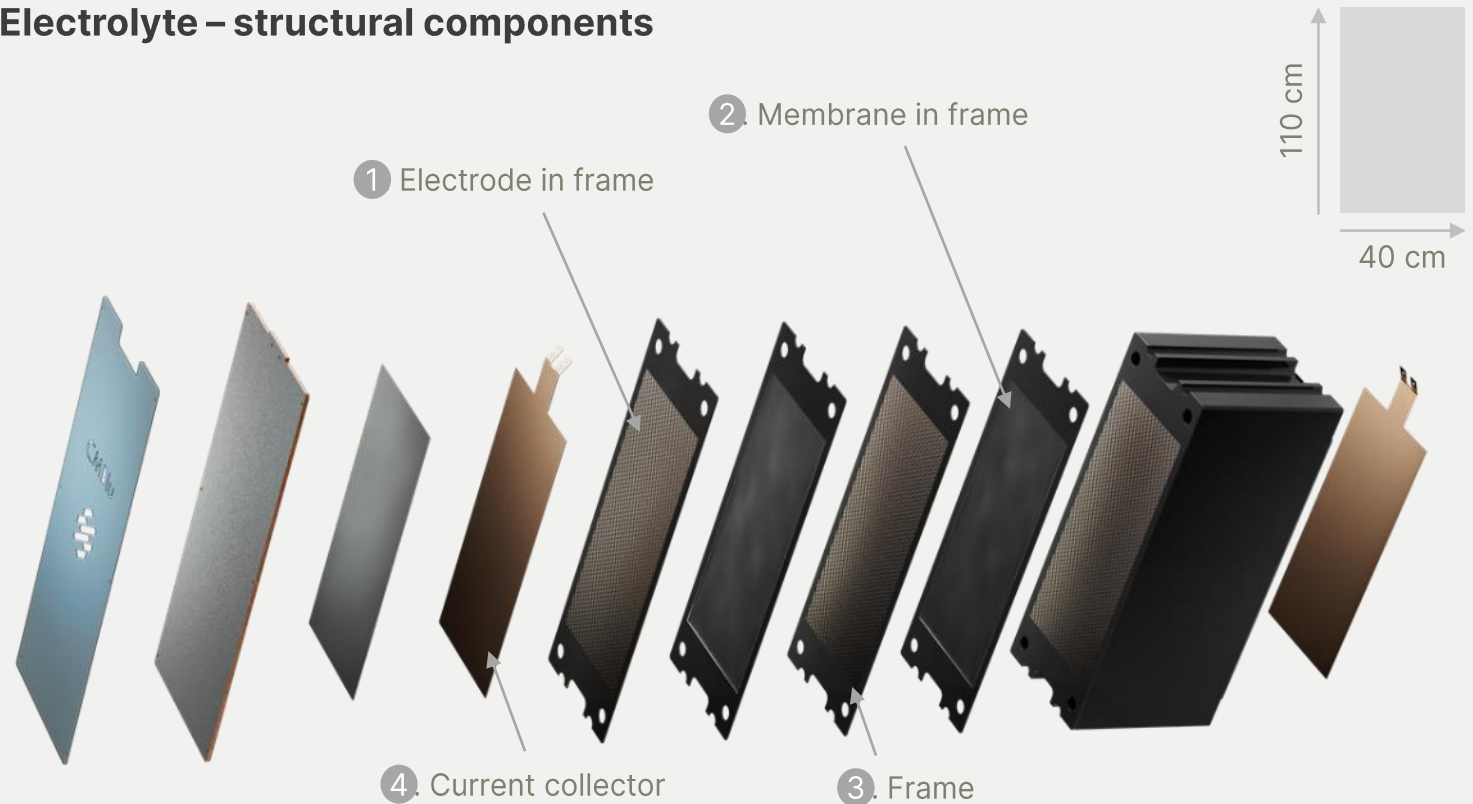
Designed to be modular and easy to source locally at best cost

A battery segment consists of serially connected half cells with the following components:

1. Electrodes (carbon-based)
2. Membranes (carbon-based)
3. Frames (polypropylene)
4. Current collector

- ✓ Simple & stable
- ✓ Cost-efficient material
- ✓ Recyclable
- ✓ Regional sourcing
- ✓ No rare or conflicted materials
- ✓ Longer service life due to welding

Electrolyte – structural components





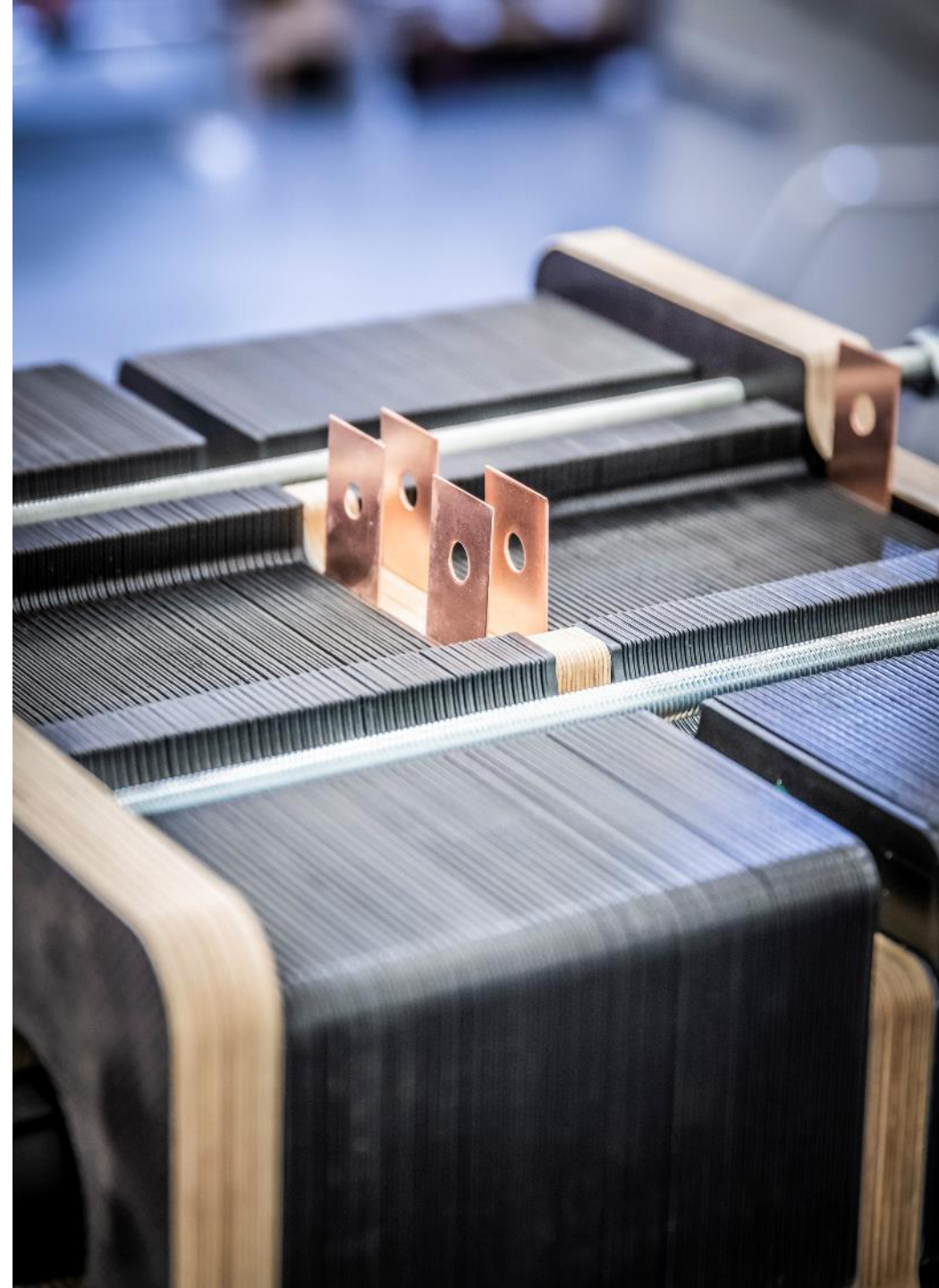
1 **Low Cost**

2 **High Efficiency**

3 **Long Duration**

4 **Safe & Sustainable**

5 **Scalable**
(Manufacturing & Technology)



Built for Purpose

System Overview

Cycle Life	> 20,000 ⁽¹⁾
Scalability	Modular & Scalable
Energy Density	200 Wh/kg
Storage Time	Minutes to days
Efficiency	Up to ~90%
Max capacity	Up to GWh range
Footprint	2.5 sqm/MWh
Safety	CE-marked Non-flammable
TRL	7-8



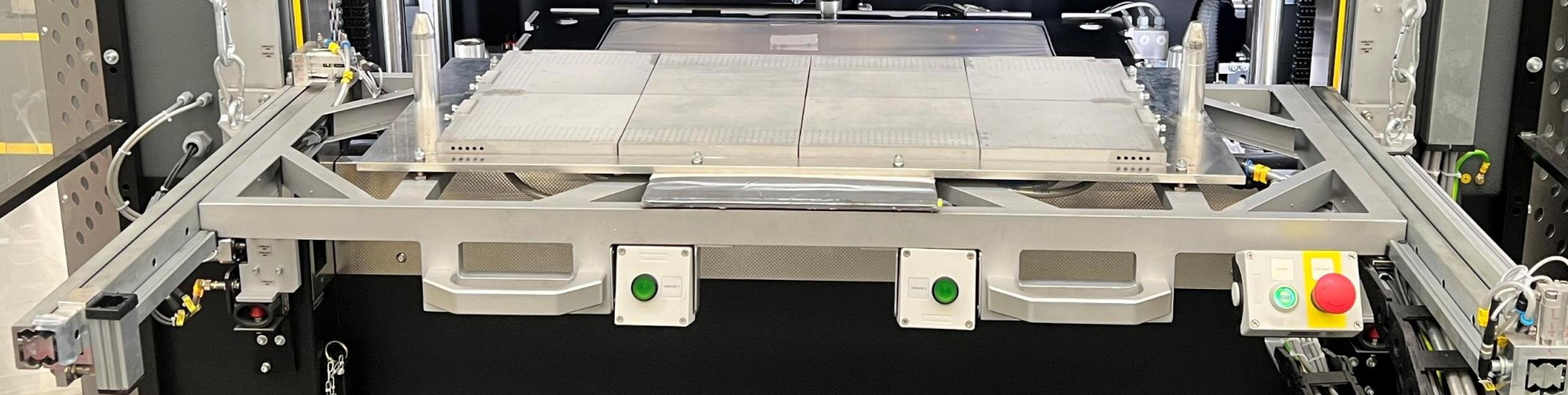




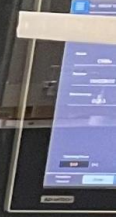


Freißeilanlage „M2F“
Anlage für Ordnung und Säubern
von Flachblech
Säubern • Ordnung • Sichern

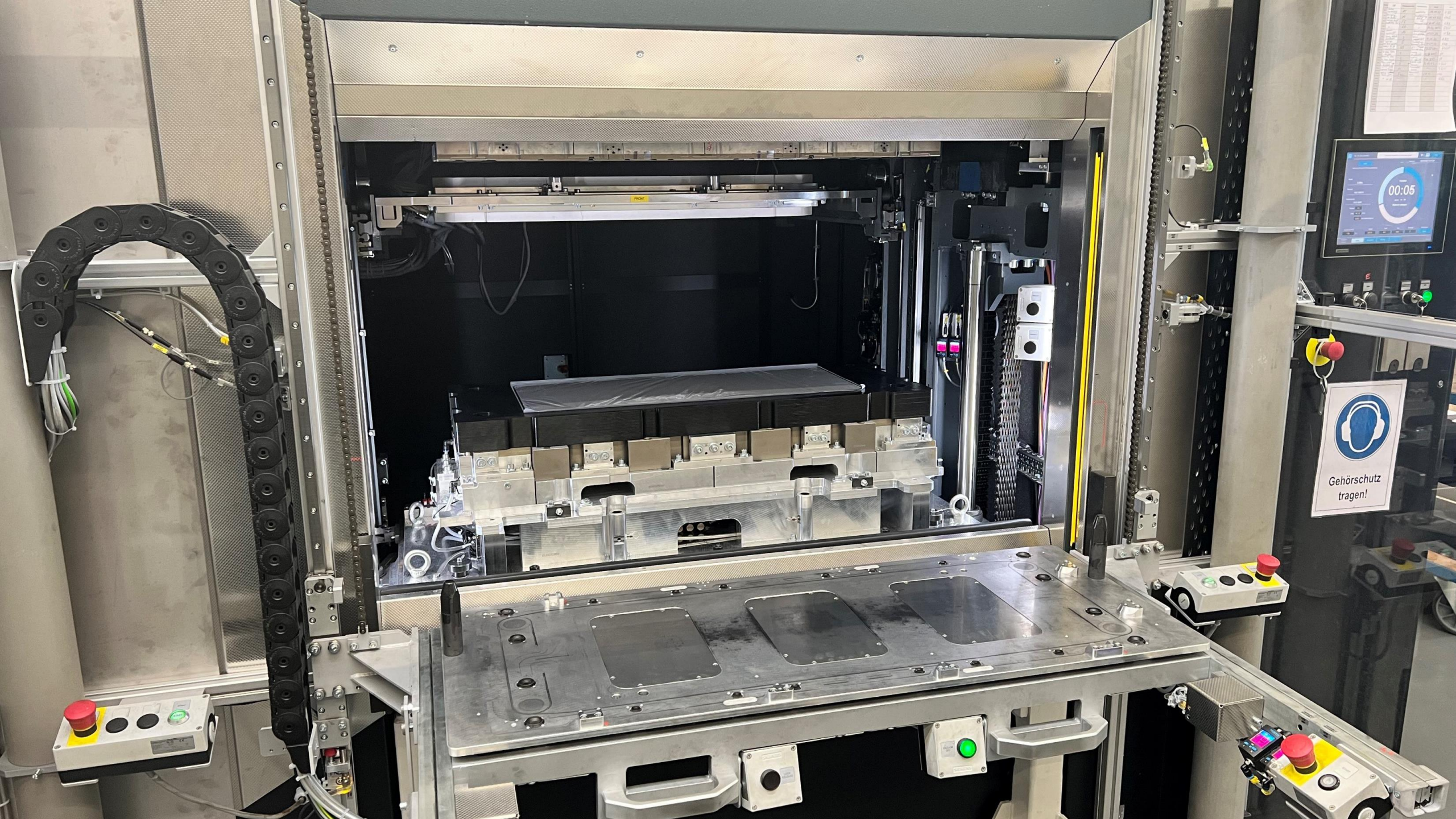
BEI ÖFFNUNG UNSICHTBARE
LASERSTRALHUNG
RESTRAHLUNG VON AUGEN ODER
HAUT DURCH DIREKTE ODER
STREUSTRALHUNG VERMEIDEN
LASERKLASSE 4



Technical drawing or schematic of a component, possibly a filter or a part of the cleaning system, showing dimensions and specifications.



Ge



Gehörschutz
tragen!

Highly Scalable Manufacturing

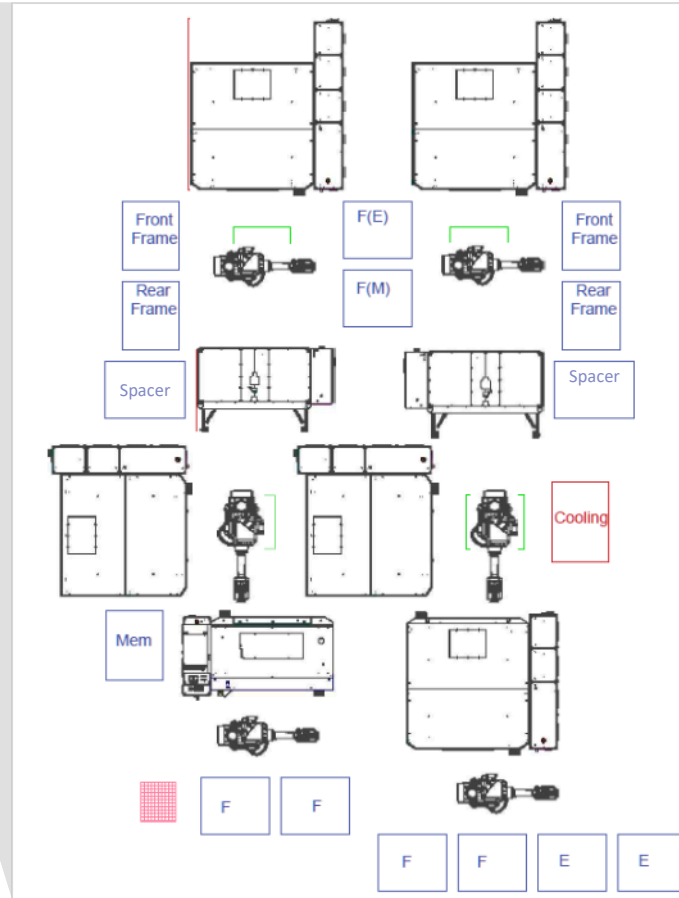
CMBlu designed a highly efficient, scalable and automated automotive-like production process

Standard Production Cell Layout

Production Cell #1 Production Cell #2 Production Cell #3



- ✓ Easily replicated layout and machinery allows for easy reproduction across geographic locations
- ✓ Each production cell is capable of making the hardware for 900MWh⁽¹⁾
- ✓ Number of production cells can be expanded as desired



Automated

Highly **automated, cost-efficient** production in **low labor-intensive** production cells

Scalable

“Copy Exact” production blueprint, enabling **the same** manufacturing dynamics and modular scalability

Safe

Significantly **lower safety and environmental requirements** compared to lithium battery production

Independent

Supply chain security due to local sourcing of materials, **independence from rare or conflicted materials**

Source: TUV Technical Due Diligence Report.

Note: “Production cell” represents a single automated manufacturing unit, capable of producing 15,000 segments annually.

(1) Reflects full production cell capacity in 2023



F2F Assy SN 100.005 88
Segment SN 100 00
SEG 20220909 #533
54 Zeller
Mit TFP Carbon Vlies 176/m²

F2F Assy SN 100.005 89
Segment SN 100 00
SEG 20220911 #534
54 Zeller
Mit TFP Carbon Vlies 176/m²

F2F Assy SN 100.005 87
Segment SN 100 00
SEG 20220911 #535
54 Zeller
Mit TFP Carbon Vlies 176/m²

F2F Assy SN 100.005 86
Segment SN 100 00
SEG 20220911 #536
54 Zeller
Mit TFP Carbon Vlies 176/m²

F2F Assy SN 100.005 85
Segment SN 100 00
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Mit TFP Carbon Vlies 176/m²

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54 Zeller
Mit TFP Carbon Vlies 176/m²

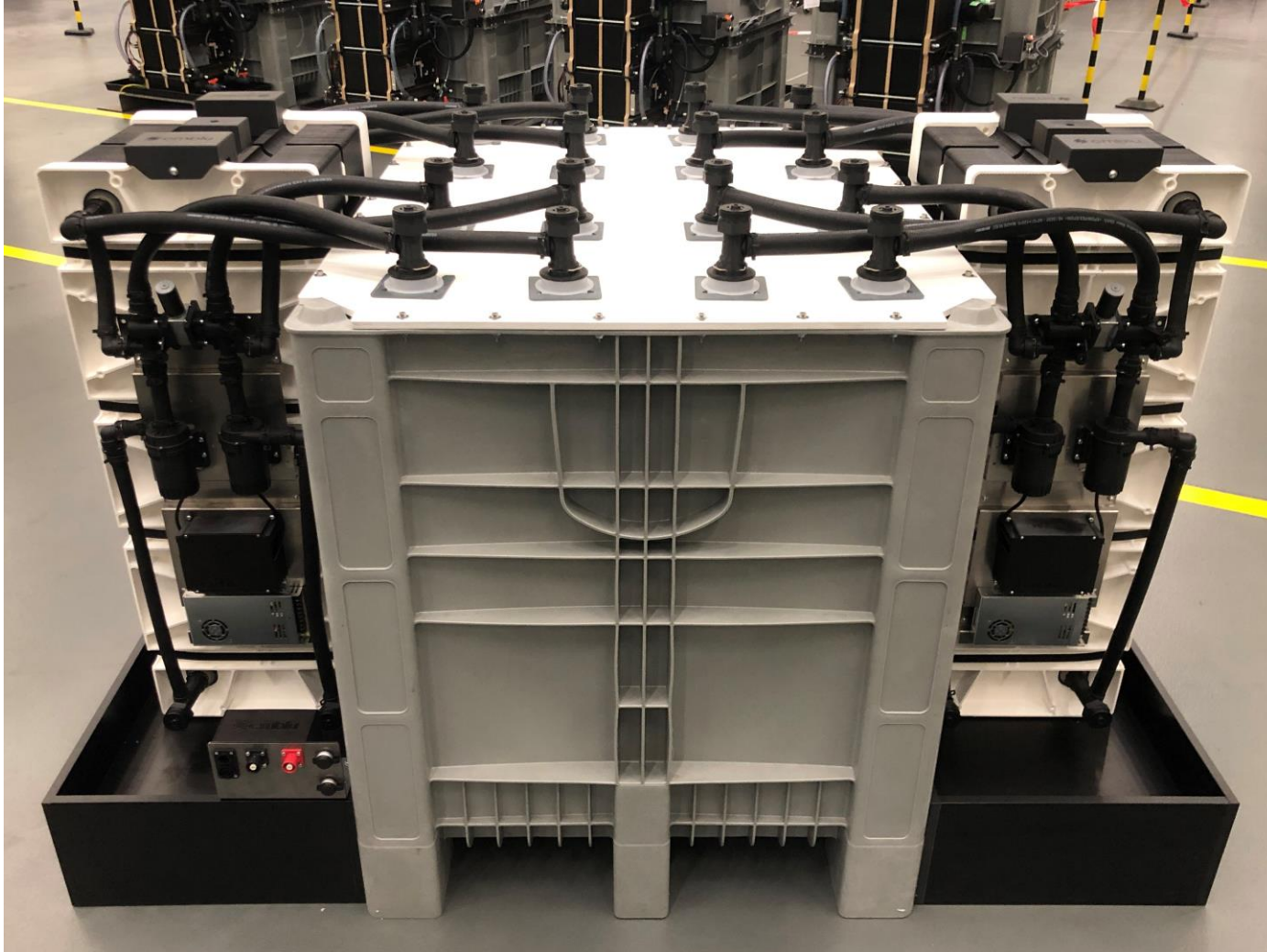
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Mit TFP Carbon Vlies 176/m²

F2F Assy SN 100.005 94
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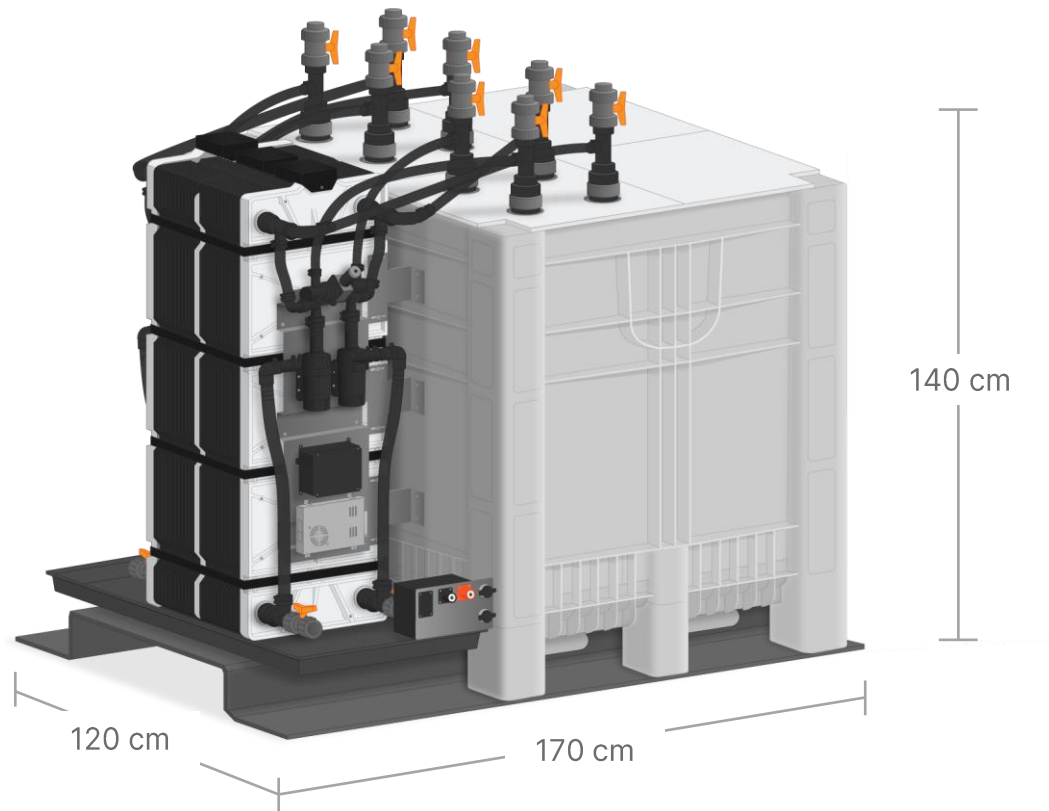
CMBlu Modularity



5 – hour system

- 40 kW, 200 kWh
- 1,900kg
- Plug & Play
- CE-marked
- Footprint 2,5m² (210*120*140cm)
- Stackable =>2.5m²/MWh (Tesla 3.9m²/MWh*)

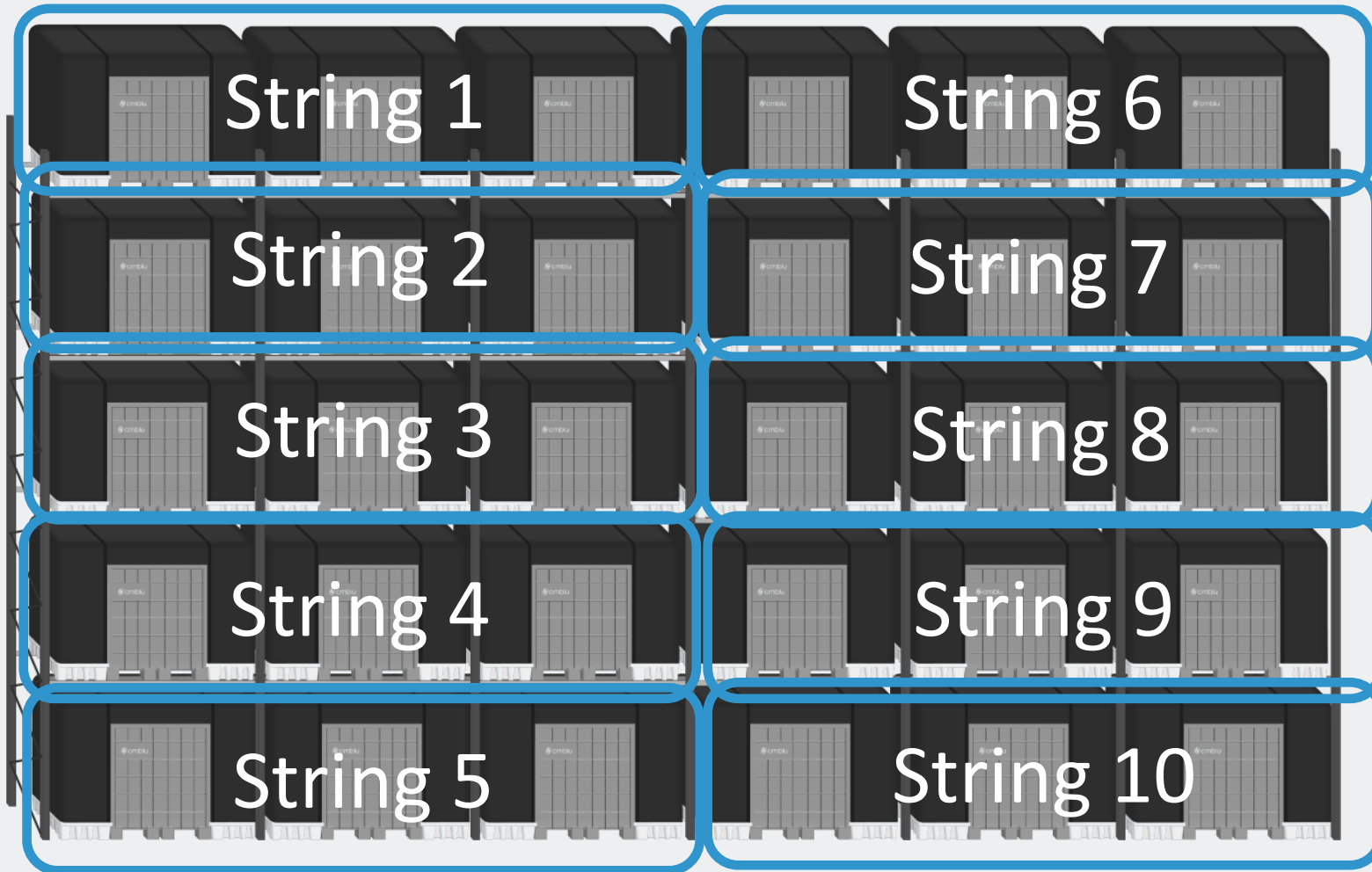
CMBlu Modularity



10 – hour system

- 20 kW, 200 kWh
- Plug & Play
- CE-marked
- Footprint 2 m²
- Stackable => 2 m²/MWh (Tesla 3.9m²/MWh*)

cmbly modularity



1,2 MW, 6 MWh System Multi-String Configuration

- Each string has 120 kW / 600 kWh, 600-960 Volt DC
- One AC/DC per string
- Output 400 V AC, 3 phas. (480 V AC in the US)
- Each string runs independently => High redundancy

cmbly modularity

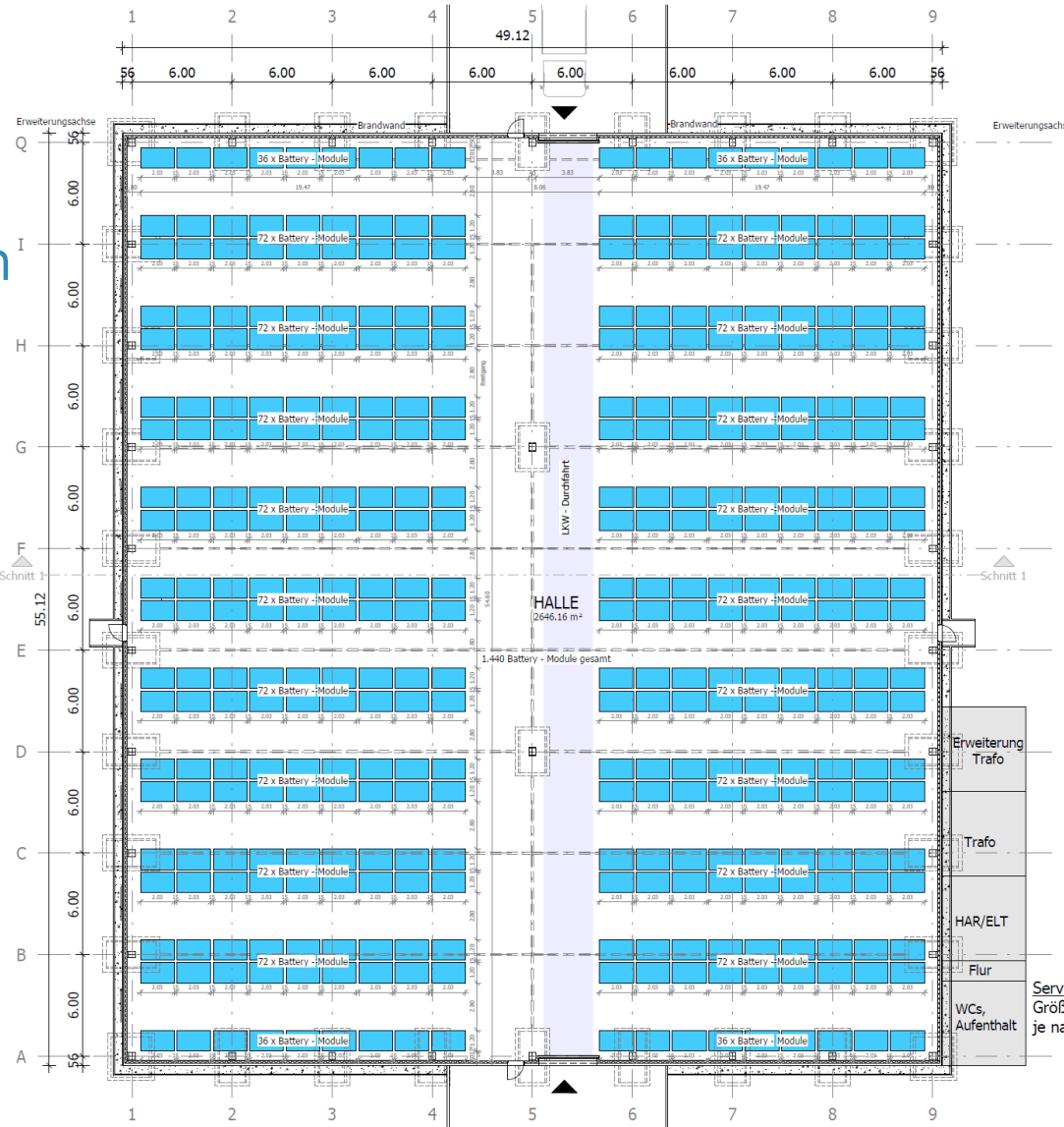


cmbly

Modularity

- 50 MW – 250 MWh
- Compact
- Safe
- Sustainable
- Ultra-redundant

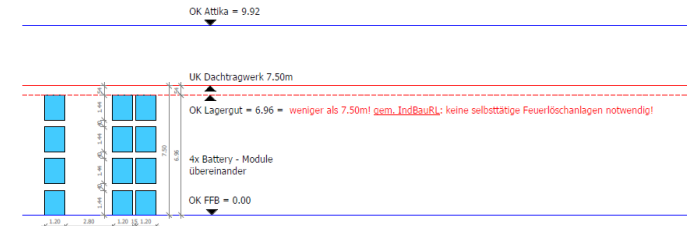
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Grundriss 1

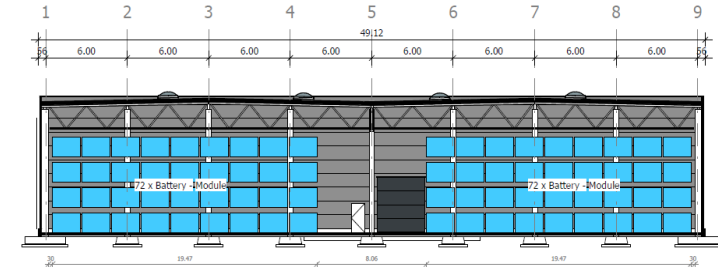
M 1 : 200

Halle BGF ca. 2.708m², Trafos ausgelagert in Service - Modul
 gem. IndBauRL
 Brandabschnitt bis 2.700m², OK Lagergut weniger als 7,50m,
 keine selbsttätige Feuerlöschanlagen notwendig!



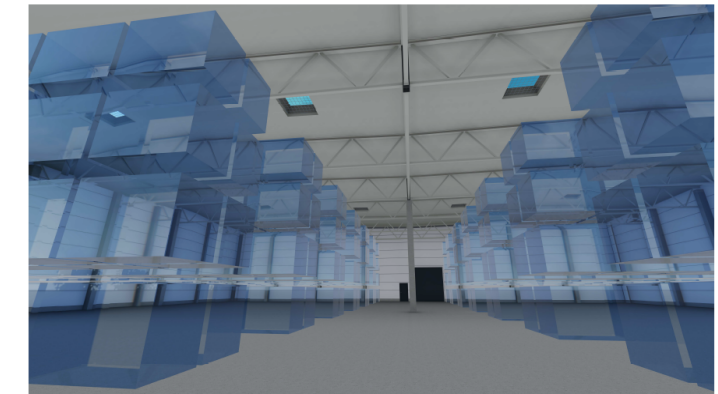
Schnitt Schema 1

M 1 : 200



Schnitt 1

M 1 : 250



Visualisierung



Halle Batterie cmbly

Bauherr:
 CMBly Energy AG
 Industriestraße 19
 63755 Alzenau

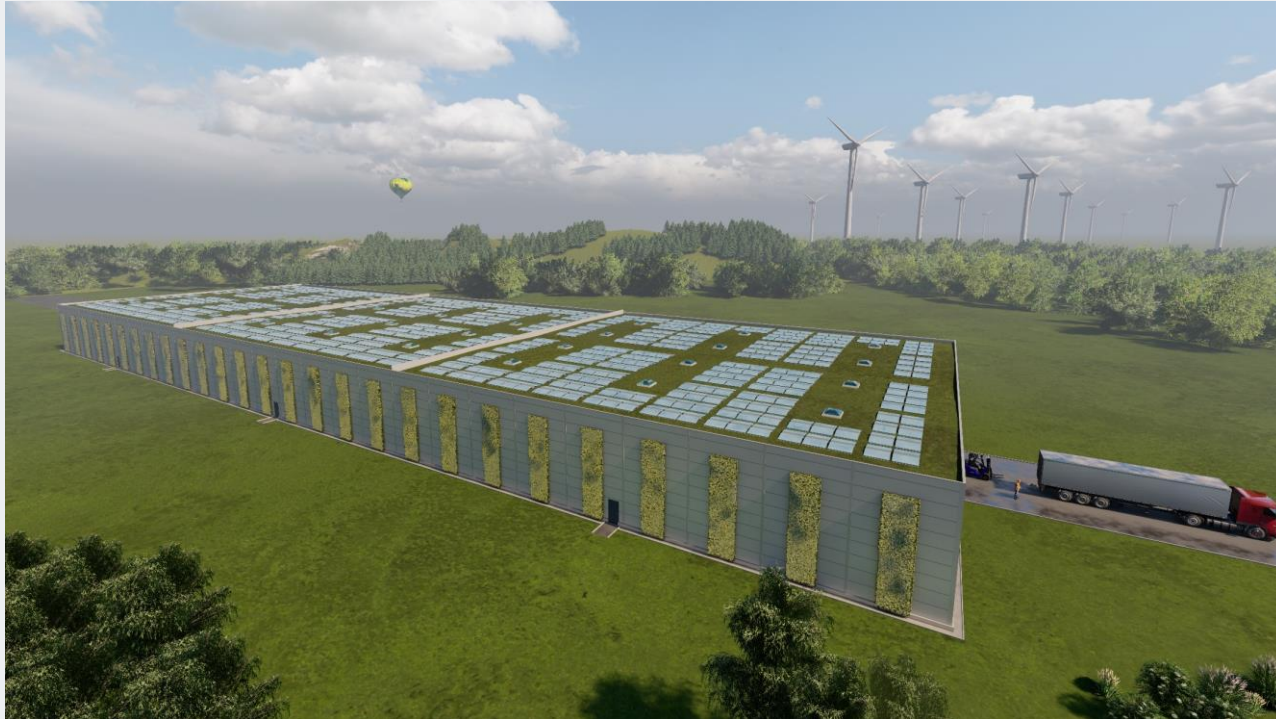
Konzeptstudie

Format: DIN A2, 594 x 420 mm



A warehouse for electricity

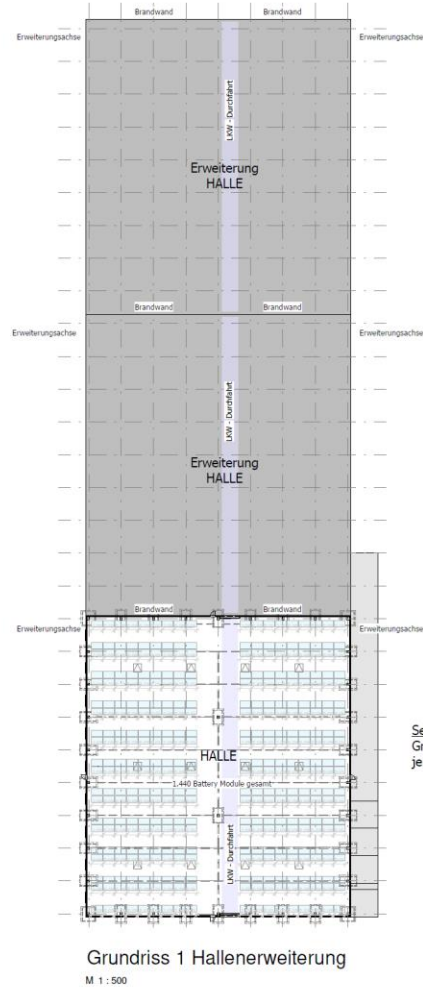
- 50 MW – 250 MWh
- Compact
- Safe
- Sustainable
- Ultra-redundant
- Intermediate storage of very large amounts of energy



A warehouse for electricity

- 150 MW – 750 MWh

cmbly modularity



Service - Modul
Größe variiert
je nach Bedarf!



Visualisierung



Visualisierung

1 2 3

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Halle Batterie cmbly

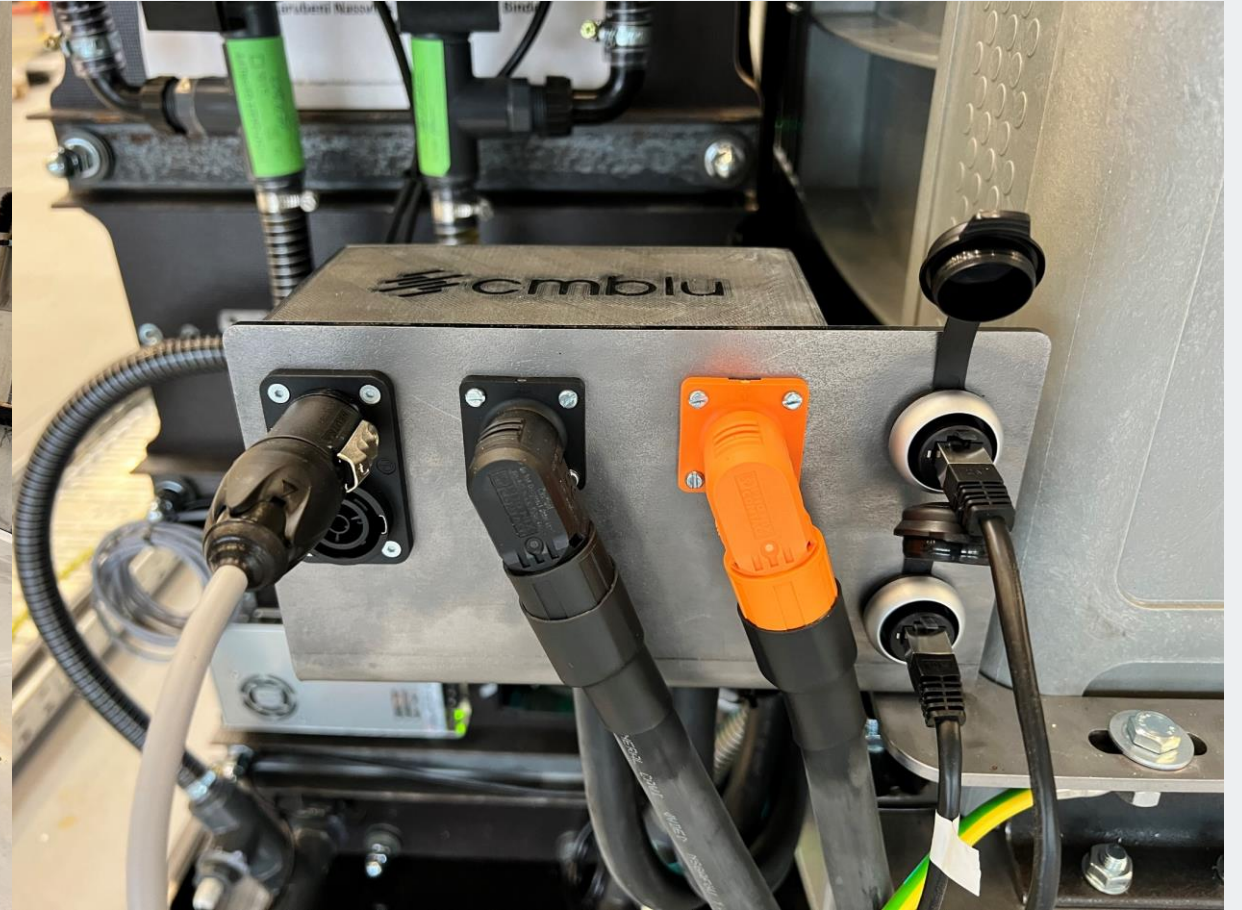
Bauherr:
CMBly Energy AG
Industriestralle 19
63755 Alzenau

Konzeptstudie

Format: DIN A2, 594 x 420 mm

Übersichtsplan

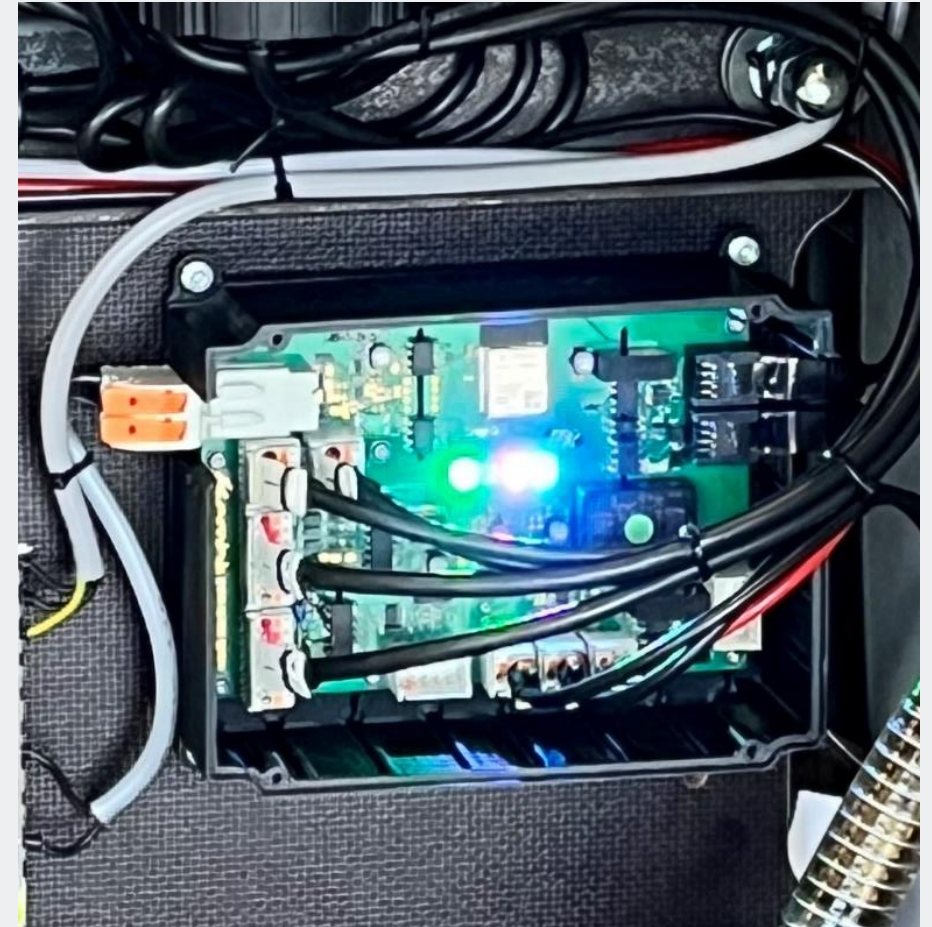
cmbly modularity



cmbly modularity



String controller



Embedded system with BMS and IoT



Thank you